



|                                 |                       |    |       |
|---------------------------------|-----------------------|----|-------|
| <b>L</b><br>LENGTH<br>TOLERANCE | $\leq 1/2"$           | +0 | -0.02 |
|                                 | $> 1/2"$ to $\leq 1"$ | +0 | -0.03 |
|                                 | $> 1"$ to $\leq 2"$   | +0 | -0.06 |
|                                 | $> 2"$                | +0 | -0.09 |

**FULL THREAD**

| SCREW     | M<br>PUNCH |     | Q<br>DRIVE DEPTH | H<br>HEAD HEIGHT. | A<br>HEAD DIAM. | D<br>THREAD DIAM. | THREAD<br>PER INCH |
|-----------|------------|-----|------------------|-------------------|-----------------|-------------------|--------------------|
| # 6       | # 1        | Min | 0.050            | 0.087             | 0.256           | 0.131             | 32                 |
|           |            | Max | 0.065            | 0.097             | 0.270           | 0.138             |                    |
| # 8       | # 2        | Min | 0.060            | 0.105             | 0.306           | 0.157             | 32                 |
|           |            | Max | 0.075            | 0.115             | 0.322           | 0.164             |                    |
| # 10 - 24 | # 2        | Min | 0.060            | 0.122             | 0.357           | 0.182             | 24                 |
|           |            | Max | 0.075            | 0.133             | 0.373           | 0.190             |                    |
| # 10 - 32 | # 2        | Min | 0.060            | 0.122             | 0.357           | 0.183             | 32                 |
|           |            | Max | 0.075            | 0.133             | 0.373           | 0.190             |                    |
| 1/4       | # 3        | Min | 0.080            | 0.162             | 0.473           | 0.241             | 20                 |
|           |            | Max | 0.095            | 0.175             | 0.492           | 0.250             |                    |
| 5/16      | # 3        | Min | 0.080            | 0.203             | 0.594           | 0.303             | 18                 |
|           |            | Max | 0.095            | 0.218             | 0.615           | 0.312             |                    |

Date: 25 août 2011

Fait par: D.G.